

PORTABLE ELECTRONIC DEVICE WITH A SLIDING UNIT  
BACKGROUND OF THE INVENTION

1. Field of the invention

This invention relates to a portable electronic  
5 device with a system module slidably connected to an  
expansion base module through a sliding unit.

2. Description of the related art

Figs. 1 and 2 illustrate a conventional portable  
computer disclosed in U.S. Patent No. 5,548,478. The  
10 portable computer includes a base module 91 formed  
with a pair of opposite rail sliding grooves 911, and  
a display panel 92 that is mounted pivotally and  
slidably on the base module 91 through a pair of pivot  
pins 921 that respectively extend into the rail  
15 sliding grooves 911. The display panel 92 is pivotable  
relative to the base module 91 so as to lie on top  
of the base module 91 (as illustrated in Fig. 2) when  
the display panel 92 is slid to a front end of the  
base module 91. As such, the portable computer can  
20 serve as a tablet computer.

The conventional portable computer is  
disadvantageous in that the display panel 92 tends  
to be tilted or unbalanced with respect to the base  
module 91 during sliding on the base module 91. As  
25 a consequence, sliding movement of the display panel  
92 is not smooth. Moreover, a relatively large  
friction between the pivot pins 921 and a housing of

the base module 91 occurs due to the aforesaid tilting problem, which can result in severe wearing of the pivot pins 921 and the housing of the base module 91.

The whole disclosure of U.S. Patent No.  
5 5,548,478 is incorporated herein by reference.

#### SUMMARY OF THE INVENTION

Therefore, the object of the present invention is to provide a portable electronic device that is capable of overcoming the aforesaid drawbacks of the  
10 prior art.

According to the present invention, there is provided a portable electronic device that comprises: an expansion base module including a housing that has front and rear ends and opposite first and second side  
15 walls that extend between the front and rear ends in a longitudinal direction, each of the first and second side walls being formed with parallel upper and lower sliding grooves that extend in the longitudinal direction and that open toward each other in a  
20 transverse direction relative to the longitudinal direction; a system module mounted slidably on the expansion base module and having two opposite sides; and a pair of sliding units mounted slidably and  
25 respectively on the first and second side walls of the housing, respectively connected to the opposite sides of the system module, and slidable relative to the expansion base module in the longitudinal

direction. Each of the sliding units includes a sliding seat, a first upper rolling member that is pivotally mounted on the sliding seat, that is disposed outwardly of the lower sliding groove in the  
5    respective one of the first and second side walls, that is received in the upper sliding groove in the respective one of the first and second side walls, and that is in rolling contact with the respective one of the first and second side walls, and a first  
10   lower rolling member that is pivotally mounted on the sliding seat, that is disposed outwardly of the upper sliding groove in the respective one of the first and second side walls, that is received in the lower sliding groove in the respective one of the first and  
15   second side walls, and that is in rolling contact with the respective one of the first and second side walls.

#### BRIEF DESCRIPTION OF THE DRAWINGS

In drawings which illustrate an embodiment of the invention,

20    Fig. 1 is a perspective view of a conventional portable computer with a display panel disposed in an upwardly inclined state relative to a base module;

Fig. 2 is a perspective view of the portable computer of Fig. 1 with the display panel disposed  
25   in a horizontal state relative to the base module;

Fig. 3 is a perspective view of the preferred embodiment of a portable computer according to this

invention;

Fig. 4 is an enlarged view of an encircled portion found in Fig. 3;

Fig. 5 is a perspective view of a sliding unit  
5 of the portable computer of Fig. 3;

Fig. 6 is a fragmentary front view of the portable computer of Fig. 3;

Fig. 7 is a fragmentary side view of the portable computer of Fig. 3;

10 Fig. 8 is a perspective view of the portable computer of Fig. 3 with a system module slid to a front end of an expansion base module;

Fig. 9 is a perspective view of the portable computer of Fig. 3 with the system module pivoted to  
15 a horizontal position to lie on top of the expansion base module; and

Figs. 10 to 12 are fragmentary front, side, and top views, respectively, to illustrate how a cable is routed between the expansion base module and the  
20 system module.

#### DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

This invention relates to a portable electronic device, such as a portable computer, a palm PC, a pocket PC, or a cellular phone.

25 Figs. 3 to 7 illustrate the preferred embodiment of a portable computer according to the present invention. The portable computer combines an

expansion base module 1 and a system module 2, such as a liquid crystal display (LCD) panel, a touch input panel, or a slate computer (which normally includes a mother board, a CPU, a memory Unit, a display panel, a hard disc, a battery unit, and electronic components which allow the slate computer to function as a portable computer).

The expansion base module 1 includes a housing 3 that has front and rear ends 31, 32 and opposite first and second side walls 33 that extend between the front and rear ends 31, 32 in a longitudinal direction. Each of the first and second side walls 33 is formed with parallel upper and lower sliding grooves 361, 371 (see Fig. 4) that extend in the longitudinal direction and that open toward each other in a transverse direction relative to the longitudinal direction.

The system module 2 is mounted slidably on the expansion base module 1 through a pair of sliding units 6, and has two opposite sides 21.

The sliding units 6 are mounted slidably and respectively on the first and second side walls 33 of the housing 3, are respectively connected to the opposite sides 21 of the system module 2, and are slidable relative to the expansion base module 1 in the longitudinal direction. Each of the sliding units 6 includes a sliding seat 60 (see Fig. 5), a first

upper rolling member 681 that is pivotally mounted on the sliding seat 60, that is disposed outwardly of the lower sliding groove 371 in the respective one of the first and second side walls 33 of the housing 3 (see Figs. 6 and 7), that is received in the upper sliding groove 361 in the respective one of the first and second side walls 33 of the housing 3, and that is in rolling contact with the respective one of the first and second side walls 33 of the housing 3, and a first lower rolling member 691 that is pivotally mounted on the sliding seat 60, that is disposed outwardly of the upper sliding groove 361 in the respective one of the first and second side walls 33 of the housing 3, that is received in the lower sliding groove 371 in the respective one of the first and second side walls 33 of the housing 3, and that is in rolling contact with the respective one of the first and second side walls 33 of the housing 3.

Each of the first and second side walls 33 of the housing 3 is indented inwardly to form an elongated recess 39 that extends between the front and rear ends 31, 32 of the housing 3 and that is defined by a recess-defining wall 30. The recess-defining wall 30 has opposite upper and lower wall portions 36, 37 that are opposite to each other in the transverse direction and that are respectively formed with the upper and lower sliding grooves 361,

371. The sliding seat 6 is received in the recess 39 in the respective one of the first and second side walls 33 of the housing 3.

Preferably, each of said sliding units 6 further includes a second upper rolling member 682 that is pivotally mounted on the sliding seat 60, that is disposed outwardly of the lower sliding groove 371 in the respective one of the first and second side walls 33 of the housing 3, that is received in the upper sliding groove 361 in the respective one of the first and second side walls 33 of the housing 3, that is aligned with the first upper rolling member 681 in the longitudinal direction, and that is in rolling contact with the respective one of the first and second side walls 33 of the housing 3, and a second lower rolling member 692 that is pivotally mounted on the sliding seat 60, that is disposed outwardly of the upper sliding groove 361 in the respective one of the first and second side walls 33 of the housing 3, that is received in the lower sliding groove 371 in the respective one of the first and second side walls 33 of the housing 3, that is aligned with the first lower rolling member 691 in the longitudinal direction, and that is in rolling contact with the respective one of the first and second side walls 33 of the housing 3.

Preferably, the first and second upper rolling

members 681, 682 are disposed between the first and second lower rolling members 691, 692 in such a manner that the first upper rolling member 681 is disposed adjacent to the second lower rolling member 692 and  
5 that the second upper rolling member 682 is disposed adjacent to the first lower rolling member 691 so as to enhance stability of sliding movement of the system module 2 relative to the expansion base module 1.

Preferably, each of the first and second upper  
10 rolling members 681, 682 and the first and second lower rolling members 691, 692 is in the form of a roller bearing.

The system module 2 is connected to the sliding units 6 through a cross bar 5 that defines a  
15 system-mounting groove 51 (see Fig. 7) and that has two opposite sides. The system module 2 has a lower end 22 (see Fig. 3) that extends between the opposite sides 21 of the system module 2 and that is mounted in the system-mounting groove 51. Each of the sliding  
20 units 6 further includes a hinge hub 61 that is sidewisely disposed adjacent to a respective one of the opposite sides of the cross bar 5 and a respective one of the first and second side walls 33 of the housing 3, and parallel upper and lower shafts 62, 63 (see  
25 Fig. 6) that project therefrom. Each of the opposite sides of the cross bar 5 is pivoted to the upper shaft 62 of a respective one of the sliding units 6. The



lower shaft 63 of each of the sliding units 6 projects into the recess 39 in the respective one of the first and second side walls 33 of the housing 3, and is connected to the sliding seat 6.

5           Referring to Figs. 10 to 12, the portable electronic device of this invention further includes a connector 71 mounted in the housing 3 and disposed adjacent to one of the first and second side walls 33 of the housing 3, and a cable 72 that has a first  
10 segment 721 electrically connected to the connector 71 and extending therefrom along a first path into the hinge hub 61, a second segment 722 extending from the first segment 721 along a second path into the system-mounting groove 51 in the cross bar 5, and a  
15 third segment 723 extending from the second segment 722 and connected to the system module 2. The first path includes a first line 81 that extends from the connector 71 in the longitudinal direction to the rear end 32 of the housing 3, and a second line 82 that  
20 extends transversely from the first line 81 into the hinge hub 61. The second path includes a first line 83 that extends from the second line 82 of the first path in the transverse direction to the upper shaft 62, and a second line 84 that extends transversely  
25 from the first line 83 of the second path along the upper shaft 62 into the system-mounting groove 51. The first and third segments 721, 723 of the cable

72 are in the form of a ribbon cable. The second segment 722 of the cable 72 has a circular cross-section.

Referring further to Fig. 3, the expansion base module 1 may include a keyboard 34, a touch pad 35, and peripheral components (not shown), such as a hard disc, CD-ROM, and battery. The system module 2 may include a computer slate with an LCD display panel 41, a circuit board (not shown), a CPU (not shown), and a memory module (not shown).

With reference to Figs. 8 and 9, the portable computer of this invention can be easily converted into a tablet computer by sliding the system module 2 to the front end 31 of the housing 3 of the expansion base module 1 and subsequently pivoting the system module 2 about the upper shafts 62 of the sliding units 6 relative to the expansion base module 1 to a horizontal position so as to lie on top of the expansion base module 1.

With the inclusion of the first and second upper rolling members 681, 682 and the first and second lower rolling members 691, 692 of the sliding units 6 in the portable electronic device of this invention, and the corresponding upper and lower sliding grooves 361, 371 in the first and second side walls 33 of the housing 3, the aforesaid drawbacks as encountered in the prior art can be eliminated.

With the invention thus explained, it is

apparent that various modifications and variations can be made without departing from the spirit of the present invention.